

Expandable rubber-modified styrene resin beads, expanded beads thereof, and expanded molded articles obtained therefrom

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Inventor(s): HARAGUCHI KENJI [JP]; SUZUKI TAKANORI [JP]; FURUICHI MITSUO [JP]; YAMANAKA HIROMI [JP]; TANAKA MASAYUKI [JP]

Applicant(s): MITSUBISHI CHEMICAL BASF CO LT [JP]

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Expandable rubber-modified styrene resin beads, expanded rubber-modified styrene resin beads, and expanded molded rubber-modified styrene resin articles are described. The expandable beads comprise a rubber-modified styrene resin comprising a styrene resin having dispersed therein 6 to 15% by weight of conjugated diene rubber particles having a 1,4-cis structure in a proportion of not less than 70% and an average particle size of 1.5 to 3.0 μm , the rubber-modified styrene resin having a mineral oil content of not more than 3.0% by weight, and the expandable rubber-modified styrene resin beads containing 1 to 15% by weight of a volatile blowing agent. The expanded molded article has excellent appearance, impact resistance and softness.

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